

# ContiLifeCycle™ Process

Technology driven for high quality retread product



## 1 INSPECTION

Thorough initial casing inspection, using state-of-the-art technology.



## 2 BUFFING

Precise buff contours and consistent under tread thickness by computer controlled buffing.



## 4 TREAD BUILDING

Optimum casing fitting, ensured by laser guided tread application.



## 3 SKIVING & REPAIRS

Professional casing skiving and repair, conducted by Continental trained operators.



## 5 DOUBLE ENVELOPING

Optimum curing generated by modern enveloping technology.



## 6 CURING

Ideal retread curing with precisely controlled time, temperature, vacuum and pressure.



## 8 PROCESS CONTROL

Constant process and quality optimization by our globally connected retread specialists.



## 7 FINAL INSPECTION

Detailed final inspection, ending with high pressure testing.